



Gorilla® Super Glue

Product Description: Gorilla Super Glue is a cyanoacrylate based formula with high impact strength, versatility to bond just about everything and viscosity optimized for easy dispense and flow control.

Standard Sizes 15 gram bottle, 3 gram tube

Physical Properties (Typical)

Property	Value	Test Method
Viscosity	1,000 to 1,500 cps	N/A
Lap Shear Strength Steel Aluminum Polycarbonate EDPM	> 1500 psi (> 10 Mpa) > 1500 psi (>10 Mpa) > 800 psi (>5.5 Mpa) > 500 psi (3.4 Mpa)	ASTM D1002
Impact Strength	20 ft lbs/in ² (42 kg-cm/cm ²)	ASTM D950
Fixture Time	30-60 s	N/A
Specific Gravity	1.09	N/A
Electrical Properties Dielectric Constant 1 kHz 10 kHz Volume Resistivity Surface Resistivity Dielectric Breakdown Strength	0.1 kHz 2 to 3.3 / <0.02 1 kHz 2 to 3.5 / <0.02 10 kHz 2 to 3.5 / <0.02 2x10 ¹⁵ to 10x10 ¹⁵ ohm cm 2x10 ¹⁵ to 80x10 ¹⁵ ohm 25 kV/mm	IEC 60250 IEC 60093 IEC 60243-1
Temperature Resistance	-65 to 200°F (-54 to 93°C) Bond integrity is highly dependent on substrates material, surface condition and differences in thermal expansion	N/A
Shelf-Life	1+ years if opened, 2 years unopened depending upon storage conditions	N/A

Note: The technical information and data found in this data sheet is intended only as representative and should not be used for specification purposes. The information is given in good faith, with tests recommended by PSTC and ASTM and conducted by Quality Assurance and Technical Service Departments. Individual rolls may vary slightly from these averages. Users should determine the suitability of the product for their own purposes by their own tests.